

SD Sensor

User's Manual





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Revision History

Revision	Description
1.0	Original Document

1. nstallation Tool and Preparation

Applicable to tank without flange assembly

- Preparation: 1. Tool: 4.0mm/ $\frac{1}{8}$ drill, 40~45 mm/ $\frac{1}{2}$ opener, marker pen, electric hand drill.
 - 2. Empty tank, clean tank with water, keep filler open.

2. Installation Steps

Step 1:

Place gasket where you would want hole to be drilled in tank and keep it centered (notching direction of gasket is the direction of the outlet); draw the 1 big hole and 5 small holes by pencil (Figure 1).

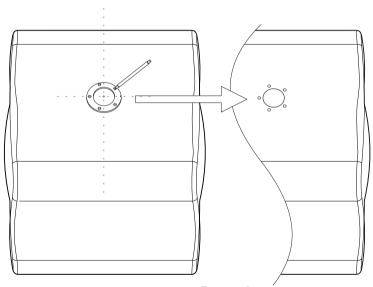


Figure. 1

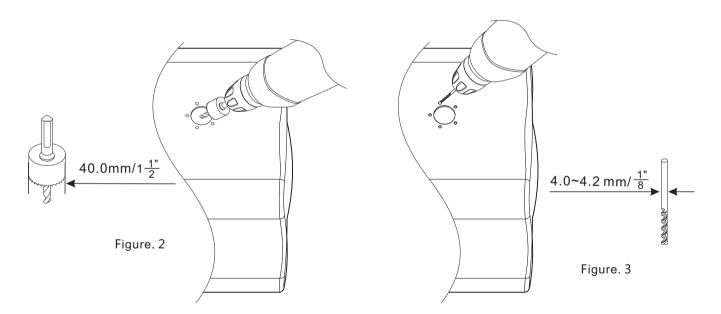
Step 2:

Align the area, then drill hole with opener (Figure. 2).

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Step 3: $\frac{1}{2}$ Drill 5 holes separately with $\oint 4.0 \sim 4.2 \text{mm/ 8}$ drill (Figure. 3).

Note: Cover big hole and remove chips in small hole to avoid them falling in tank.



Step 4: Assemble gasket and sensor into tank, screw and fix sensor in star pattern (see Figure. 4).

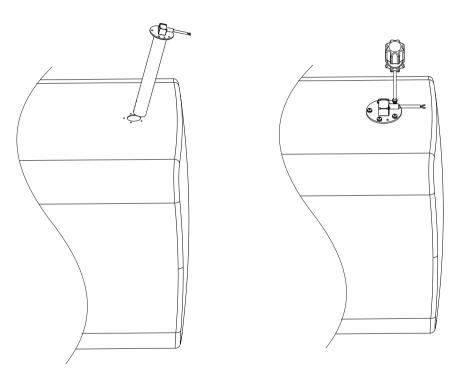


Diagram of Star Pattern

Figure. 4

Step 5: Check whether screws are through connecting gasket (Figure. 5).

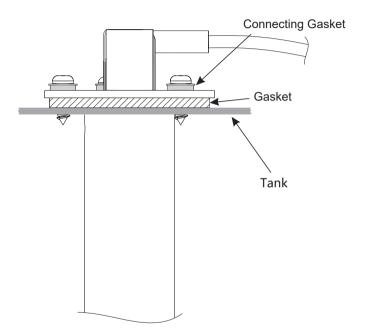


Figure. 5











